1		Study on The Physical Properties and <i>In vitro</i> Digestion of A
2		Novel Oleogel Formulation Composed of Fish Oil
3		莊閔之(5114)
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5		Outline
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Abstract

11 Long-chain omega-3 polyunsaturated fatty acids are present in fish oil and are prone to 12 oxidation, which can lead to rancidity and reduce the availability of beneficial components. Oleogels are formed by heating and cooling processes where a gelling agent forms a 3D 13 14 network structure to solidify liquid oil into a semi-solid gel. This novel technology alters the physical properties of the oil and aims to assessing its impact on the oxidative stability of fish 15 16 oil. Furthermore, the study seeks to ascertain the potential of encapsulating fish oil within oleogels to facilitate controlled release within the digestive system. Three groups of fish oil 17 oleogel samples were prepared using different concentrations (4%, 6%, and 8%) of carnauba 18 wax and fish oil under heating at 90°C, mixing, and subsequently cooling. Visual appearance 19 revealed that oleogels of different concentrations successfully formed semi-solid gels at room 20 21 temperature, and even at 45°C storage conditions for 3 days, higher wax concentrations maintained gel structures. As the wax concentration increased, the color of the oleogels became 22 23 lighter yellow, and the texture became harder, indicating a tighter bond between the wax and 24 fish oil. With temperature changes, higher wax concentrations exhibited increased melting 25 points and crystallization ranges and higher viscoelastic values, attributed to the wax's ability 26 to modify the crystalline behavior of the oil. Accelerated testing revealed that higher wax 27 concentrations may promote oxidation due to higher levels of free fatty acids in the wax. Furthermore, simulated digestion experiments showed that oleogels prepared with higher wax 28 29 concentrations delayed the digestion of fish oil in the stomach, releasing it in the intestines, thereby reducing the unpleasant fishy taste upon ingestion. Overall, this study demonstrates the 30 stability of fish oil oleogel structures and their impact on human digestion and absorption, 31 32 suggesting potential applications in the development of functional food formulations.