

# 1 **Effect of drying processes on the quality of coffee pulp and green** 2 **coffee beans**

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## 5 **Outline**

- 6 1. Introduction
- 7 2. Effect of microwave vacuum drying on the drying characteristics, color,  
8 microstructure, and antioxidant activity of green coffee beans
- 9 3. Effects of drying processes on the quality of coffee pulp
- 10 4. Conclusion

## 11 **Abstract**

12 Coffee bean is one of the most traded commodities globally. Furthermore, it is the  
13 most important agricultural product whose production brings considerable economic  
14 benefits to certain developing tropical countries. The use of green coffee beans and  
15 coffee pulp recently gained considerable attention in the nutraceutical and  
16 pharmaceutical industries due to their high antioxidant content and radical scavenging  
17 activities. Microwave Vacuum Drying processing of green coffee beans resulted in  
18 increased of  $b^*$ ,  $L^*$ ,  $\Delta E$ , TPC values, and antioxidant capacity. Besides, the conditions  
19 of drying totally affected the quality of coffee pulp. The best method which could  
20 preserve the highest bioactive compounds of dried coffee pulp was freeze drying, which  
21 showed  $4.94 \pm 0.06$  mg/g DW of chlorogenic acid,  $12.64 \pm 0.07$  mg GAE/g DW of TPC,  
22 and  $2.84 \pm 0.01$  mg TE/g DW of DPPH, respectively. Regarding as its ability of high  
23 bioactive compounds preservation, freeze drying was recommended for producing a  
24 higher quality of dried coffee pulp. Therefore, novel drying methods showed great  
25 potential for coffee pretreatment.

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## Reference

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